

TFMOV

Thermally Protected Varistors



TFMOV

TFMOV

Features

- Thermal Protection, High Reliability
- Small Size
- Remote Signal Contact for Failure Indication
- High Energy Capacity
- Sealing Material, Flame-retardant to V0 (UL 94)
- Comply with UL 1449 / IEC 61643-11

Applications

- Telecom Equipment
- String Inverter in Photovoltaic System
- AC / DC Power Supply
- Uninterruptable Power Supply (UPS)
- Surge Protective Device (SPD)
- Electric Meter
- Power Distribution Unit (PDU)

Thermally Protected Varistors (TFMOV) Feature & Model List Overview

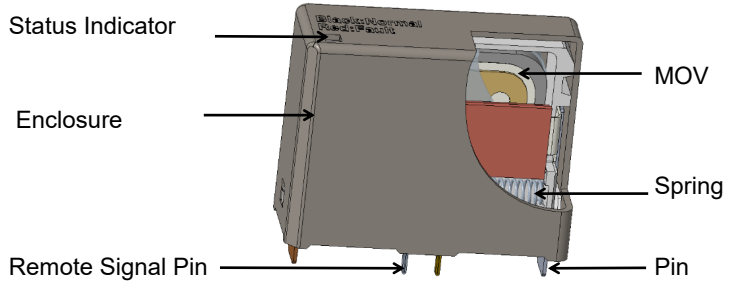
| Rated Voltage U_n (V) | | Model | | | | Maximum Continuous Operating Voltage U_n (V) | |
|-------------------------|------|-------------|-------------|-------------|---------------|--|------|
| AC | DC | 5 | 10 | 20 | 20 | AC | DC |
| 690V | 600V | TFMOV05M750 | TFMOV10M680 | TFMOV20M750 | TFMOV25M680TI | 750 | 1000 |
| | | TFMOV05M680 | TFMOV10M625 | TFMOV20M680 | TFMOV25M625TI | 680 | 895 |
| | | TFMOV05M625 | | TFMOV20M625 | TFMOV25M575TI | 625 | 825 |
| 480V | | | | | | 575 | 760 |
| | 400V | TFMOV05M550 | TFMOV10M550 | TFMOV20M550 | TFMOV25M550TI | 550 | 745 |
| | | TFMOV05M510 | TFMOV10M510 | TFMOV20M510 | TFMOV25M510TI | 510 | 670 |
| 347V | | TFMOV05M460 | TFMOV10M460 | TFMOV20M460 | | 460 | 615 |
| | | | | | TFMOV25M440TI | 440 | 585 |
| | 254 | TFMOV05M420 | TFMOV10M420 | TFMOV20M420 | | 420 | 560 |
| | 277V | TFMOV05M385 | TFMOV10M385 | TFMOV20M385 | TFMOV25M385TI | 385 | 505 |
| 220 | | TFMOV05M350 | TFMOV10M350 | TFMOV20M350 | | 350 | 460 |
| 230V | 300V | TFMOV05M320 | TFMOV10M320 | TFMOV20M320 | | 320 | 415 |
| | | TFMOV05M300 | TFMOV10M300 | TFMOV20M300 | | 300 | 385 |
| | | TFMOV05M275 | TFMOV10M275 | TFMOV20M275 | | 275 | 350 |
| | | TFMOV05M250 | TFMOV10M250 | TFMOV20M250 | | 250 | 320 |
| | 220V | TFMOV05M230 | TFMOV10M230 | TFMOV20M230 | | 230 | 300 |
| | 130V | TFMOV05M210 | TFMOV10M210 | TFMOV20M210 | | 210 | 275 |
| | | TFMOV05M190 | TFMOV10M190 | TFMOV20M190 | | 190 | 250 |
| | 110V | TFMOV05M175 | TFMOV10M175 | TFMOV20M175 | | 175 | 225 |
| | | TFMOV05M150 | TFMOV10M150 | TFMOV20M150 | | 150 | 200 |
| 110V | | TFMOV05M140 | TFMOV10M140 | TFMOV20M140 | | 140 | 180 |
| | | TFMOV05M130 | TFMOV10M130 | TFMOV20M130 | | 130 | 170 |
| | | TFMOV05M115 | TFMOV10M115 | TFMOV20M115 | | 115 | 150 |
| | 60V | TFMOV05M95 | TFMOV10M95 | TFMOV20M95 | | 95 | 125 |
| 48V | 60V | TFMOV05M75 | TFMOV10M75 | TFMOV20M75 | | 75 | 100 |
| | 48V | TFMOV05M60 | TFMOV10M60 | TFMOV20M60 | | 60 | 85 |
| | 36V | TFMOV05M50 | TFMOV10M50 | TFMOV20M50 | | 50 | 65 |
| | | | | | | 40 | 56 |
| 24V | 24V | | | | | 35 | 45 |
| | | | | | | 30 | 38 |
| 12V | 12V | | | | | 25 | 31 |

Nominal Discharge Current I_n (kA)

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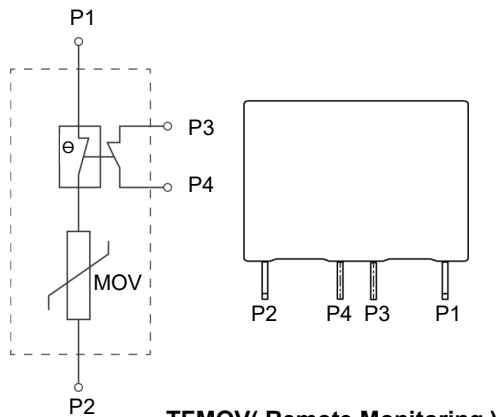
Description



**TFMOV(Remote Monitoring)
Mechanical trip**

TFMOV is a combination of varistors (MOV) and thermal protection component. Since varistor has the characteristics of aging or degrading; TFMOV can separate the varistor from the main circuitry by opening the thermal protection component when the varistor (MOV) degrades or fails. It is often used in which requires high reliability and weather withstanding, such as photovoltaic inverters, communication equipment, and power supplies in data centers, etc.

Schematics



**TFMOV(Remote Monitoring)
Mechanical trip**

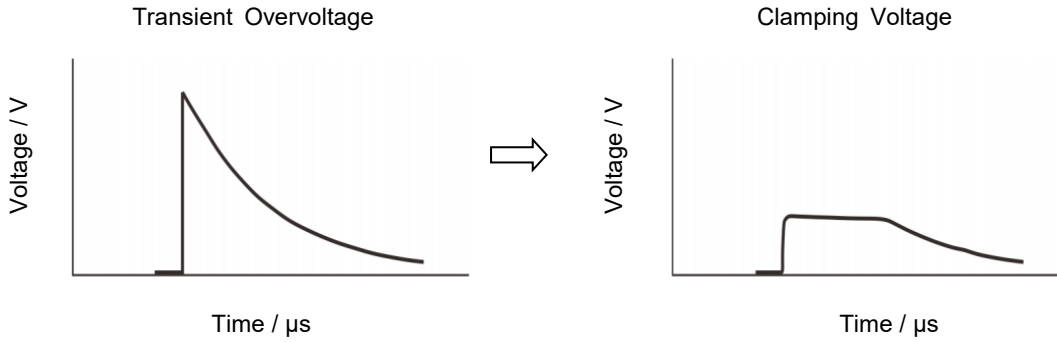
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Thermally Protected Varistors

MOV Operation Principle



Thermal Protection MOV

Figure a is a surge protection circuit commonly used in power supplies. MOV is used to suppress the surge voltage and protect the subsequent circuit. There is a risk of burning when the varistor degrades or fails. In the high-reliability surge protection circuit of Figure b, in order to improve the safety of the circuit, a thermal protection varistor TFMOV is used as the surge voltage protection element. TFMOV is a combination of varistors (MOV) and thermal protection component. When the temperature of the MOV is abnormally exceeded, the thermal fuse will be opened first, so that the failure mode of the MOV appears to be open-circuit failure.

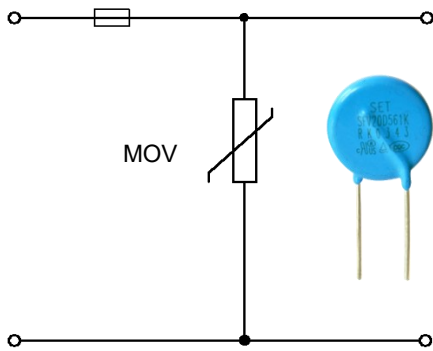


Figure a Typical surge protection circuit

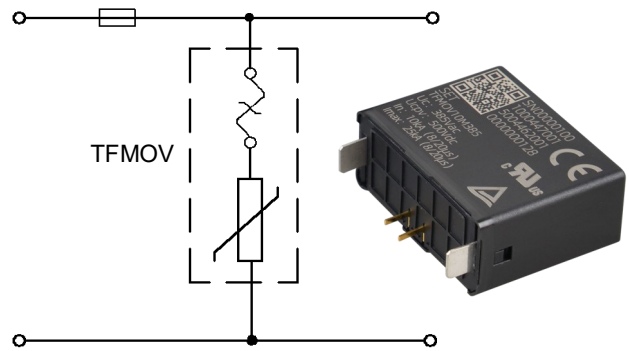


Figure b: High reliability surge protection circuit

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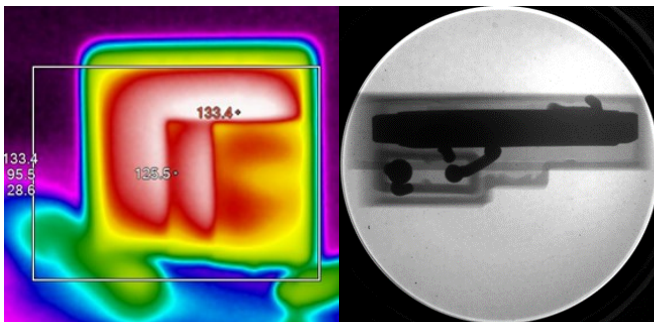
Benefits



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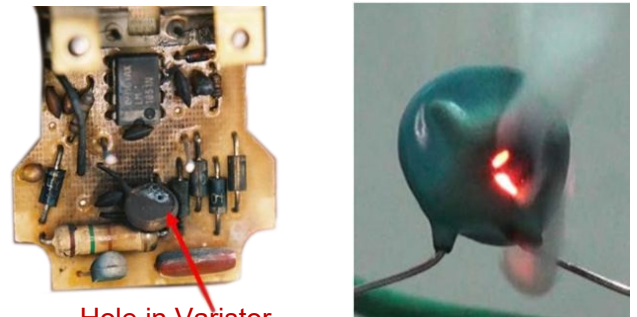


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TFMOV Failure Simulation

During the electrical performance degrading of varistor, the inbuilt ATCO will open the circuit when the leakage current of varistor increases to tens of micro Amperes. As shown in the figure above, this is a safe open circuit failure.



Hole in Varistor

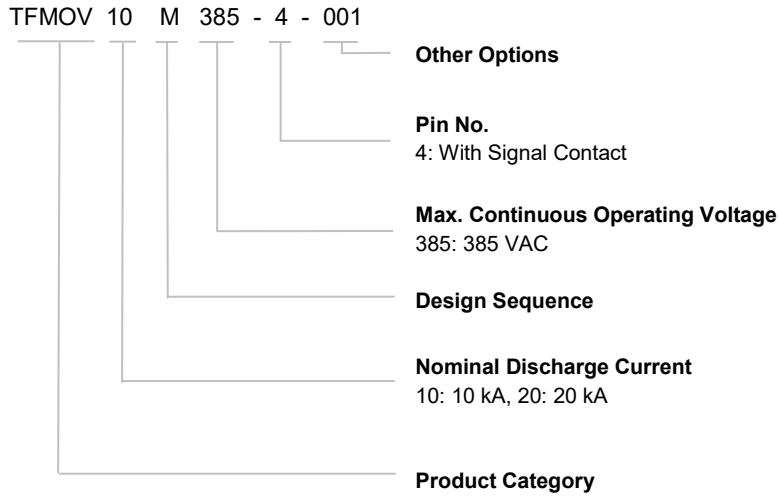
MOV Failure Simulation

The electrical performance of varistor degrades with operating, mostly the varistor voltage drops, and leakage current increases. The heat accumulation can cause the temperature increase sharply and varistor results in thermal breakdown to short circuit status. It's very dangerous.

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Part Numbering System



Note:

Pin number and other options are used only as identification codes for internal unique specifications and are not part of the product model

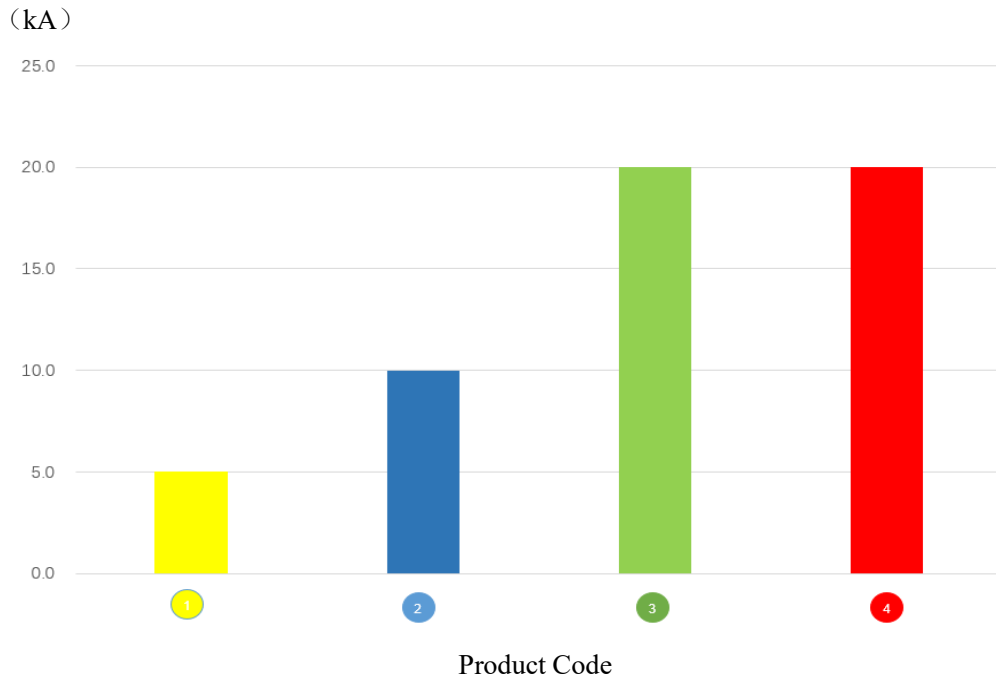
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Nominal Discharge Current



TFMOV05M Series

2

TFMOV10M Series

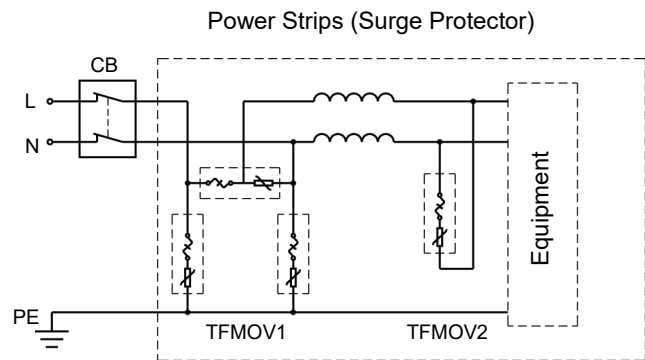
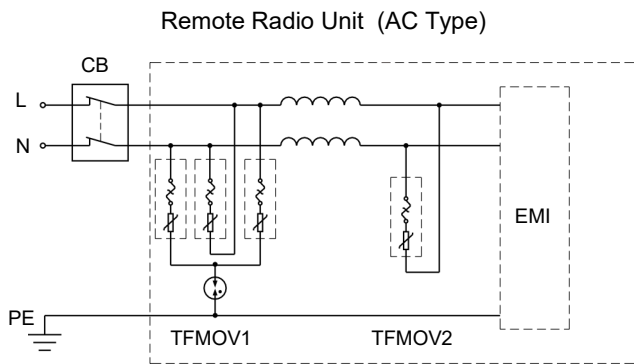
3

TFMOV20M Series

4

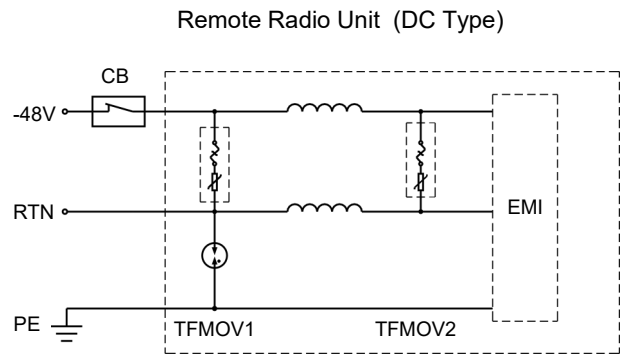
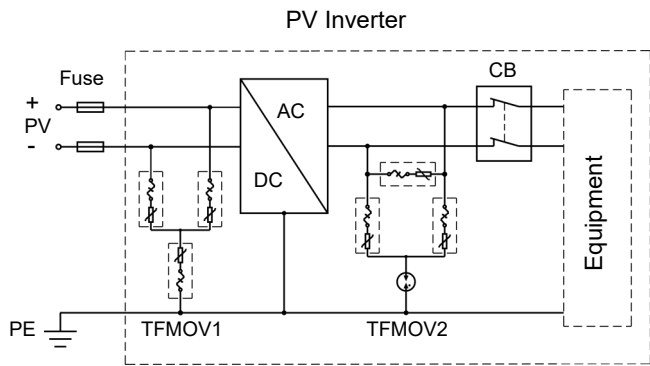
TFMOV25M Series

Application Options



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Design

When a single TFMOV surge capacity can't meet the requirement of customers, paralleling more TFMOVs is recommended. Due to its nonlinear current-voltage characteristics, please pay attention to below tips:

1. Use the TFMOV from the same manufacturer with same model to parallel.
2. Control the varistor voltage; Typically, the varistor voltage deviation should be less than 1% in the same group (between the Max and Min), and meet the next tip at the same time.
3. Calculate the average surge capacity for each TFMOV and keep a margin at least 10%.
4. Design the layout like Figure.2. to make sure the surge capacity is divided averagely.

The Design not Recommended

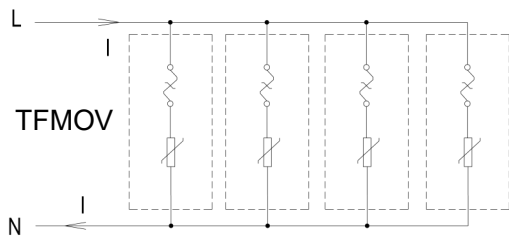


Figure .1

The Design Recommended

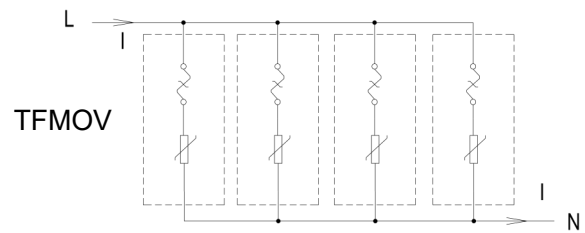







Figure .2

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Thermally Protected Varistors

Agency Information

| Agency Information | | Standards | NO. | Category |
|---|-----|---|--------------------------------------|----------|
|  | UL | UL 1449 4th Edition | E322662 | VZCA2 |
|  | CUL | CSA C22.2 NO. 269, CSA ECN 516 | E322662 | VZCA8 |
|  | TUV | IEC/EN 61643-11, IEC/EN 61643-31 | See the different models for details | |
|  | CQC | GB 4943.1-2011, GB 8898-2011; GB/T 10193-1997, GB/T 10194-1997 | See the different models for details | |
|  | CE | IEC/EN 61643-11, IEC/EN 61643-31 | See the different models for details | |

Patents

| Name | Region | Category | Patent NO. |
|---|-----------|----------------------|-------------------|
| Varistor with In-built Alloy-Type Thermal Fuse | China | Patent for Invention | ZL 200510044661.5 |
| A Protection Pluggable Module with Over Current、Over Voltage、and Over Temperature Protection Function | China | Utility Model | ZL 201020244488.X |
| A Varistor with Double Protection Function | China | Utility Model | ZL 201020255481.8 |
| Surge Protection Module Applicable for Power Strip | China | Utility Model | ZL 201120107173.5 |
| A Surge Protection Module Applicable for Power Strip | China | Patent for Invention | ZL 201110092261.7 |
| A New Type of Varistor and Surge Protective Device with Thermal Protection | China | Utility Mode | ZL 201420306127.1 |
| A Surge Protective Device | China | Utility Modeel | ZL 201420415059.2 |
| A Varistor and Thermal Protection Component Combination | China | Utility Mode | ZL 201520376567.9 |
| 合金型温度ヒューズ付のバリスタ | Japan | Utility Mode | 3142835 |
| Varistor with an Alloy-Type Temperature Fuse | Australia | Utility Mode | 2007100456 |
| Varistor with an Alloy-Type Temperature Fuse | Taiwan | Utility Model | M 300855 |
| Varistor with an Alloy-type Temperature Fuse | Canada | Patent for Invention | 2588819 |
| Metal Oxide Varistor with Built-in Alloy-Type Temperature Fuse | USA | Patent for Invention | US 8780521 |
| Varistor with In-built Alloy Type Thermal Fuse (with Housing) | USA | Patent for Invention | US 9355763 |

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Thermally Protected Varistors

Glossary

| Item | Description |
|----------------------------|---|
| V_N | Nominal Varistor Voltage Voltage, at specified d.c. current used as a reference point in the component characteristic. |
| 8/20 μ s | 8/20 Current Impulse Current impulse with a nominal virtual front time of 8 μ s and a nominal time to half-value of 20 μ s. — (IEC 61643-11) |
| 1.2/50 μ s | 1.2/50 Voltage Impulse Voltage impulse with a nominal virtual front time of 1.2 μ s and a nominal time to half-value of 50 μ s. — (IEC 61643-11) |
| U_c | Maximum Continuous Operating Voltage Maximum r.m.s. voltage, which may be continuously applied to the SPD's mode of protection. — (IEC 61643-11) |
| I_n | Nominal Discharge Current Crest value of the current through the SPD having a current waveshape of 8/20. — (IEC 61643-11) |
| I_{imp} | Impulse Discharge Current for Class I Test Crest value of a discharge current through the SPD with specified charge transfer Q and specified energy W/R in the specified time. — (IEC 61643-11) |
| I_{max} | Maximum Discharge Current Crest value of a current through the SPD having an 8/20 waveshape and magnitude according to the manufacturers specification. I_{max} is equal to or greater than I_n . — (IEC 61643-11) |
| V_c | Clamping Voltage Peak voltage developed across the varistor terminations under standard atmospheric conditions, when passing an 8/20 μ s class current pulse. |
| C_v | Capacitance Capacitance across the MOV measured at a specified frequency and voltage. |
| Modes of protection | Mode of protection of an SPD An intended current path, between terminals that contains protective components, e.g. line-to-line, line-to-earth, line-to-neutral, neutral-to-earth. — (IEC 61643-11) |
| U_p | Voltage Protection Level Maximum voltage to be expected at the SPD terminals due to an impulse stress with defined voltage steepness and an impulse stress with a discharge current with given amplitude and waveshape. — (IEC 61643-11) |
| IP | Degree of protection of enclosure Classification preceded by the symbol IP indicating the extent of protection provided by an enclosure against access to hazardous parts, against ingress of solid foreign objects and possibly harmful ingress of water |

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ATTENTION

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Usage

1. The voltage applied continuously to the TFMOV can not exceed its maximum continuous operating voltage U_c .
2. When atmosphere press is from 45 kPa to 106 kPa, the related altitude shall be from 5000 meters to - 500 meters.
3. Do not touch the product body or pins directly when power is on, to avoid electric shock.
4. Do not clean the TFMOV with strong polar solvent such as ketone, esters, benzene, halogenated hydrocarbon, to avoid damaging the enclosure.
6. It should have a reliable grounding when using these products.

Replacement

TFMOV is a non-repairable product. For safety sake, please use equivalent TFMOV for replacement.

Storage

Do not store TFMOV at high temperature, high humidity or corrosive gas environment. To avoid reducing the solderability of the pins, please use them up within 1 year after receiving the goods.

Installation Position

Do not install the TFMOV on a place that may often suffer severe continuous vibration.

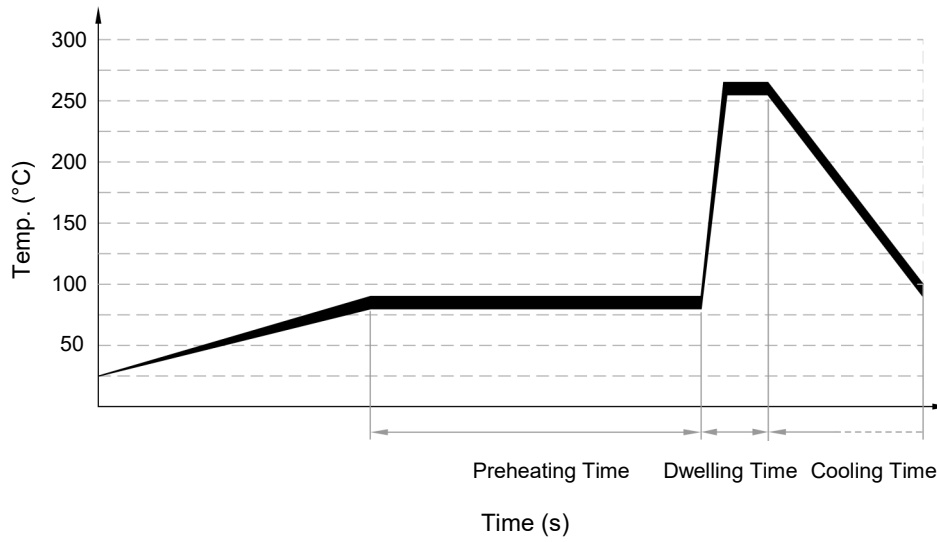
Mechanical Stress

Do not take violent action such as knocking when assembling to avoid mechanical damage.

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Wave Soldering Parameters (Reference)



| Item | Temp. (°C) | Time (s) |
|------------|------------|-----------|
| Preheating | 80 to 90 | 60 to 150 |
| Dwelling | 250 to 260 | 2 to 4 |

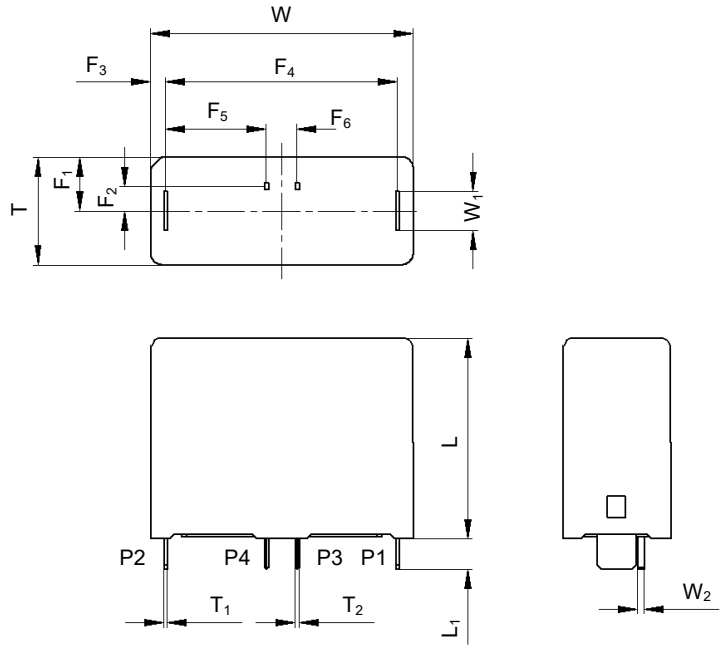
Recommended Hand-Soldering Parameters

| Item | Condition |
|--|------------------|
| Iron Temperature | 350 °C (Max.) |
| Soldering Time | 4 seconds (Max.) |
| Distance between Soldering Point and the Bottom of Product | 2 mm (Min.) |

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TFMOV10M Series



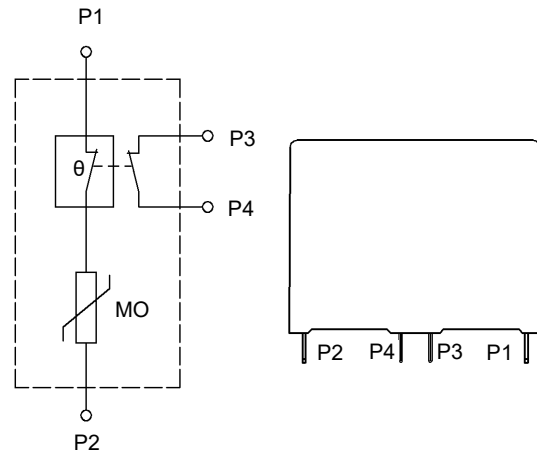
Note: Unit: mm
 TFMOV10M625, TFMOV10M680: Thickness T is 16.0±1.0 mm

| | | | | | | |
|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| L | L ₁ | W | W ₁ | W ₂ | T | T ₁ |
| 26.5±1.0 | 3.5±0.5 | 34.0±1.0 | 5.0±0.5 | 1.0±0.3 | 14.0±1.0 | 0.4±0.2 |
| T ₂ | F ₁ | F ₂ | F ₃ | F ₄ | F ₅ | F ₆ |
| 0.5±0.2 | 7.0±0.5 | 3.3±0.5 | 2.0±0.5 | 30.0±0.5 | 13.0±0.5 | 4.0±0.5 |

Agency Approvals

| Agency | Standards | No. |
|-------------|----------------------------|--------------------------|
| | UL1449 | E322662 |
| | EN 61643-11 EN 50539-11 | J 50437564 R 50438698 |
| | EN 61643-11 EN 61643-31 | AN50473984 AN50473676 |
| Environment | RoHS 2.0 & REACH | Compliant |

Schematics



TFMOV

Thermally Protected Varistors

TFMOV10M Series

Specifications

| Model | Nominal System Voltage | Nominal Varistor Voltage @1mA | Max. Continuous Operating Voltage | | Nominal Discharge Current (8/20 μs) | Max. Discharge Current(8/20 μs) | Voltage Protection Level | SCCR | UL1449 | | | IEC/ EN 61643-11 | IEC/ EN 61643-31 |
|-------------|------------------------|-------------------------------|-----------------------------------|-----------------|-------------------------------------|---------------------------------|--------------------------|------|-------------|-------------|-------------|------------------|------------------|
| | U_n | V_N | MCOV | | I_n | I_{max} | U_p | | AC Type 1CA | AC Type 4CA | DC Type 4CA | Class II | Class II |
| | (VAC) | (V) | U_c (VAC) | U_{cpv} (VDC) | (kA) | (kA) | (V) | (kA) | | | | | |
| TFMOV10M50 | 24 | 82 | 50 | - | 10 | 25 | 360 | - | | • | | • | |
| TFMOV10M60 | 48 | 100 | 60 | - | 10 | 25 | 400 | - | | • | | • | |
| TFMOV10M75 | 60 | 120 | 75 | - | 10 | 25 | 400 | - | | • | | • | |
| TFMOV10M95 | 60 | 150 | 95 | - | 10 | 25 | 450 | - | | • | | • | |
| TFMOV10M115 | 108 | 180 | 115 | - | 10 | 25 | 500 | - | | • | | • | |
| TFMOV10M130 | 120 | 200 | 130 | - | 10 | 25 | 550 | - | | • | | • | |
| TFMOV10M140 | 120 | 220 | 140 | - | 10 | 25 | 600 | - | | • | | • | |
| TFMOV10M150 | 120 | 240 | 150 | - | 10 | 25 | 600 | - | | • | | • | |
| TFMOV10M175 | 120 | 270 | 175 | - | 10 | 25 | 700 | 200 | • | • | | • | |
| TFMOV10M190 | 120 | 300 | 190 | - | 10 | 25 | 750 | - | | • | | • | |
| TFMOV10M210 | 120 | 330 | 210 | - | 10 | 25 | 800 | - | | • | | • | |
| TFMOV10M230 | 120 | 360 | 230 | - | 10 | 25 | 900 | - | | • | | • | |
| TFMOV10M250 | 220 | 390 | 250 | - | 10 | 25 | 1000 | - | | • | | • | |
| TFMOV10M275 | 230 | 430 | 275 | - | 10 | 25 | 1100 | - | | • | | • | |
| TFMOV10M300 | 230 | 470 | 300 | - | 10 | 25 | 1200 | 200 | • | • | | • | |
| TFMOV10M320 | 277 | 510 | 320 | - | 10 | 25 | 1300 | - | | • | | • | |
| TFMOV10M350 | 277 | 560 | 350 | - | 10 | 25 | 1500 | 200 | • | • | | • | |
| TFMOV10M385 | 277 | 620 | 385 | 500 | 10 | 25 | 1500 | - | | • | • | • | • |
| TFMOV10M420 | 347 | 680 | 420 | 560 | 10 | 25 | 1800 | 150 | • | • | • | • | • |
| TFMOV10M460 | 347 | 750 | 460 | 600 | 10 | 25 | 1800 | - | | • | • | • | • |
| TFMOV10M510 | 347 | 820 | 510 | 670 | 10 | 25 | 1800 | - | | • | • | • | • |
| TFMOV10M550 | 480 | 910 | 550 | 720 | 10 | 25 | 2500 | 150 | • | • | • | • | • |
| TFMOV10M625 | 480 | 1000 | 625 | 800 | 10 | 25 | 2500 | - | | • | • | • | • |
| TFMOV10M680 | 480 | 1100 | 680 | 880 | 10 | 25 | 2500 | - | | • | • | • | • |

Note:

The Value of Voltage Protection Level (U_p) is determined according to IEC 61643-11:2011 clause 6.4.

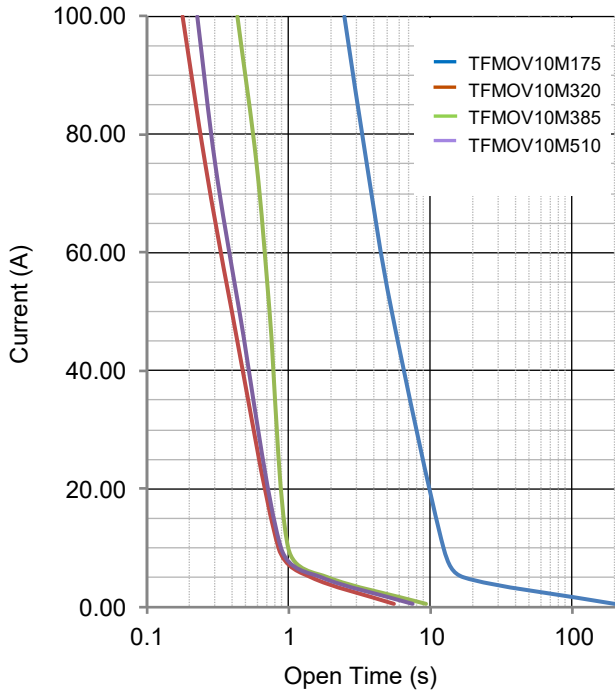
Preferred values of voltage protection level (kV): 0.08, 0.09, 0.10, 0.12, 0.15, 0.22, 0.33, 0.4, 0.5, 0.6, 0.7, 0.8, 0.9, 1.0, 1.2, 1.5, 1.8, 2.0, 2.5, 3.0, 4.0, 5.0, 6.0, 8.0, 10.

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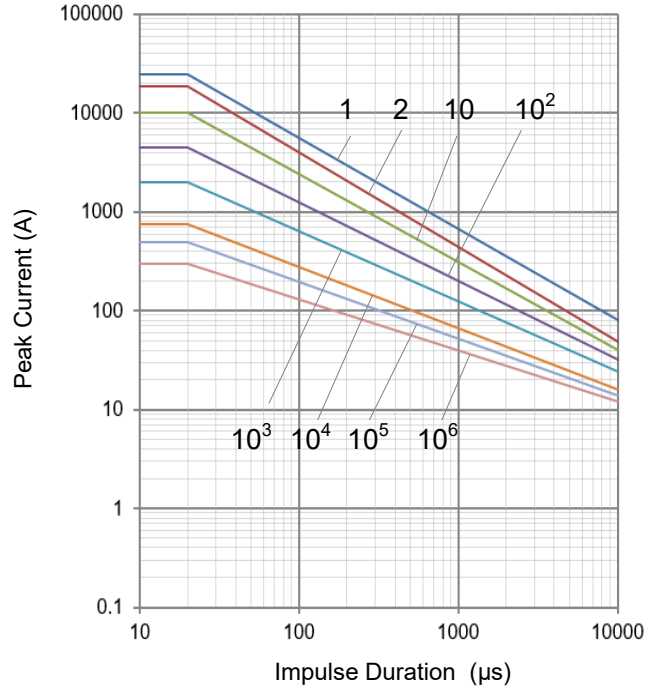
Performance Curve for Reference

Limited Current Test Curve (UL 1449 4th clause 44.4)



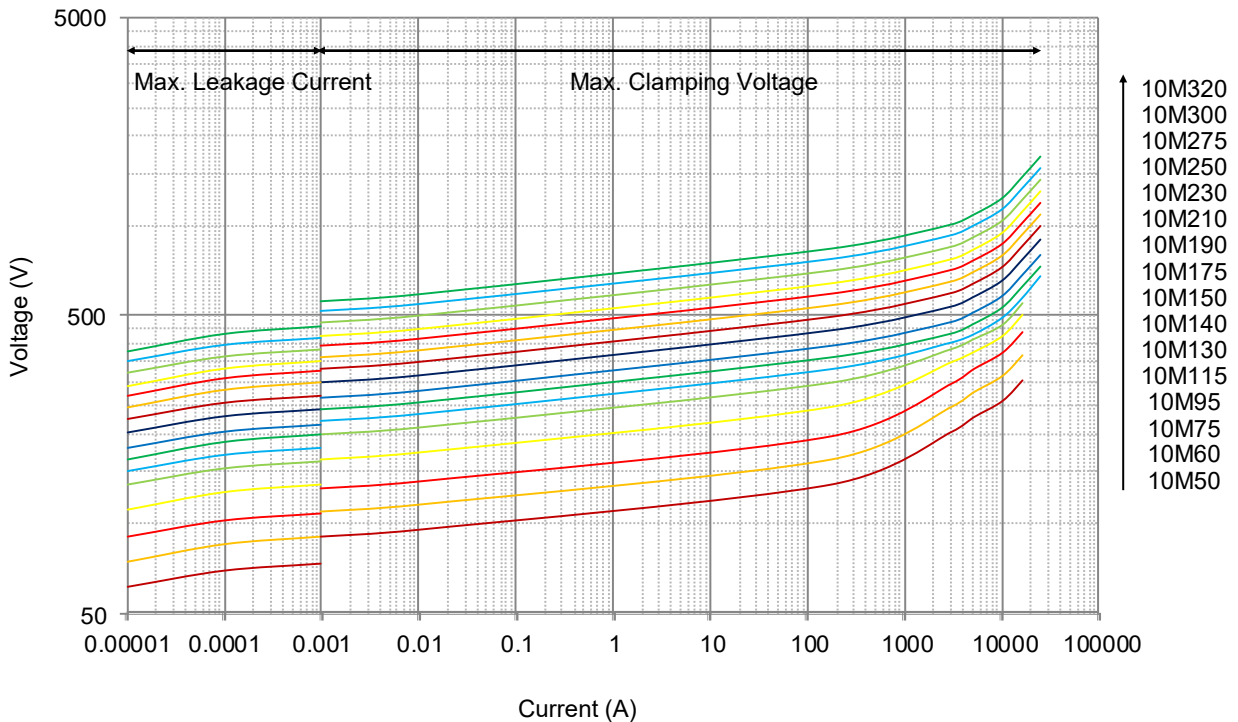
Note:
The limited current test curve is for reference only.

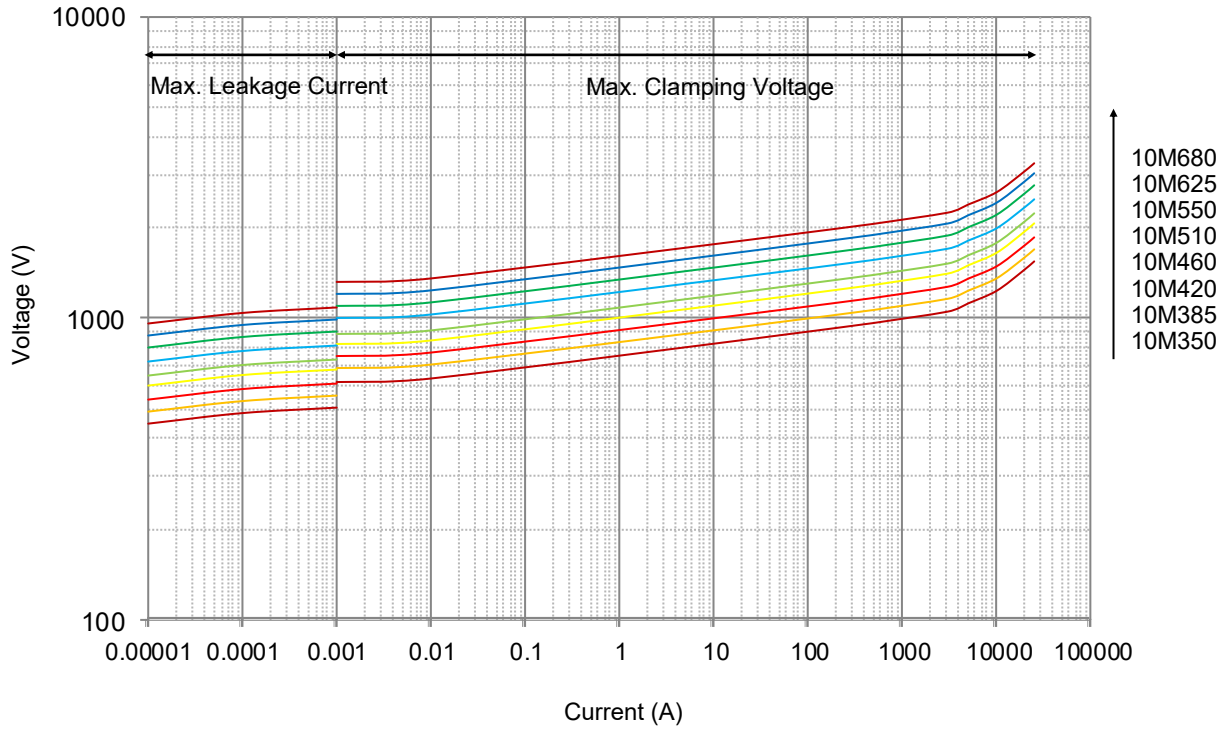
Max. Peak Current Derating Curve



Note:
1, 2, 10, 10², 10³, 10⁴, 10⁵, 10⁶ Stand for number of repetitions.

Voltage-Current Characteristic Curves

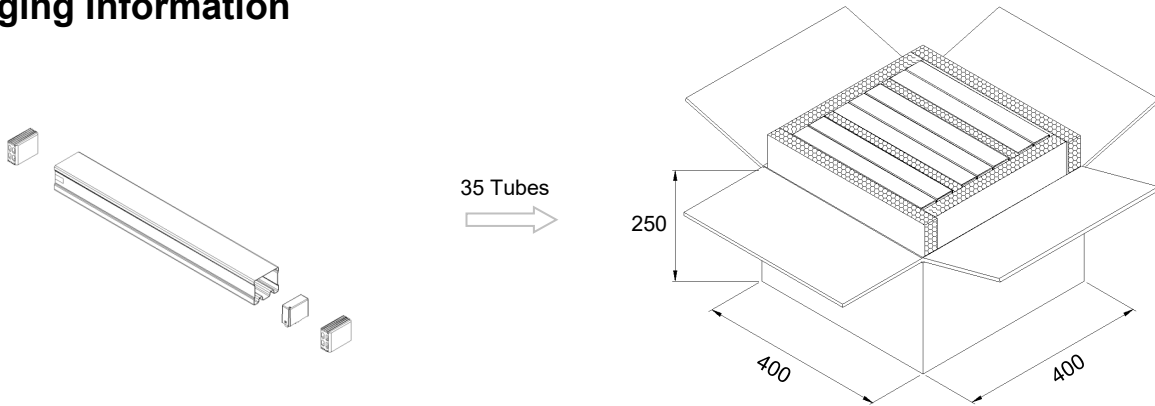




TFMOV

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Packaging Information



Unit: mm

Please contact us if you have special packaging requirements.

| Item | Tube | Carton |
|-----------------|---------------|-----------------|
| Dimensions (mm) | 40 × 34 × 314 | 400 × 400 × 250 |
| Quantity (PCS) | 20 | 700 |